# BS EN 61189-5-2:2015



# **BSI Standards Publication**

# Test methods for electrical materials, printed boards and other interconnection structures and assemblies

Part 5-2: General test methods for materials and assemblies — Soldering flux for printed board assemblies



BS EN 61189-5-2:2015 BRITISH STANDARD

### **National foreword**

This British Standard is the UK implementation of EN 61189-5-2:2015. It is identical to IEC 61189-5-2:2015. It supersedes BS IEC 61189-5-2:2015, which is withdrawn.

The UK participation in its preparation was entrusted to Technical Committee EPL/501, Electronic Assembly Technology.

A list of organizations represented on this committee can be obtained on request to its secretary.

This publication does not purport to include all the necessary provisions of a contract. Users are responsible for its correct application.

© The British Standards Institution 2015. Published by BSI Standards Limited 2015

ISBN 978 0 580 90018 1

ICS 31.180

# Compliance with a British Standard cannot confer immunity from legal obligations.

This British Standard was published under the authority of the Standards Policy and Strategy Committee on 31 January 2015.

## Amendments/corrigenda issued since publication

Date	Text affected
30 April 2015	This corrigendum renumbers BS IEC 61189-5-2:2015
	as BS EN 61189-5-2:2015

# EUROPEAN STANDARD NORME EUROPÉENNE EUROPÄISCHE NORM

EN 61189-5-2

March 2015

ICS 31.180

### **English Version**

Test methods for electrical materials, printed boards and other interconnection structures and assemblies - Part 5-2: General test methods for materials and assemblies - Soldering flux for printed board assemblies

(IEC 61189-5-2:2015)

Méthodes d'essai pour les matériaux électriques, les cartes imprimées et autres structures d'interconnexion et ensembles - Partie 5-2: Méthodes d'essai générales pour les matériaux et les assemblages - Flux de brasage pour les assemblages de cartes imprimées (IEC 61189-5-2:2015)

Prüfverfahren für Elektromaterialien, Verbindungsstrukturen und Baugruppen - Teil 5-2: Prüfverfahren für bestückte Leiterplatten - Teil Lötflussmittel (IEC 61189-5-2:2015)

This European Standard was approved by CENELEC on 2015-02-12. CENELEC members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration.

Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CENELEC member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CENELEC member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

CENELEC members are the national electrotechnical committees of Austria, Belgium, Bulgaria, Croatia, Cyprus, the Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, the Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.



European Committee for Electrotechnical Standardization Comité Européen de Normalisation Electrotechnique Europäisches Komitee für Elektrotechnische Normung

CEN-CENELEC Management Centre: Avenue Marnix 17, B-1000 Brussels